

Date: Friday, 9/21/2007 1:01:03 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 34788				
Estimate Number	: 10173				
P.O. Number	: N/A		Part Number	: D2537	
This Issue	: 9/21/2007	S.O. No. : N/A	Drawing Number	: D2537 REV A1	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A1	
Previous Run	: 33815		Material	: N/A	
Written By			Due Date	: 10/8/2007	
Checked & Approved By			Qty:	75	
Comment	: Est D 05.01.31 Material change on Step 2		Um:	50 Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304R500	0.500" 304 SS roundbar	
		Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s) Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: M105261 <i>DAP 07/10/29</i>	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble	
		<i>DAP 07/10/29</i> (81)	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>JL 07/10/29</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST36	<i>(8) 07/10/30 AS</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 09/01/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



75

Comment: FINAL INSPECTION/W/O RELEASE

H010B0

Job Completion



U 07.030

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34788
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article | Prototype

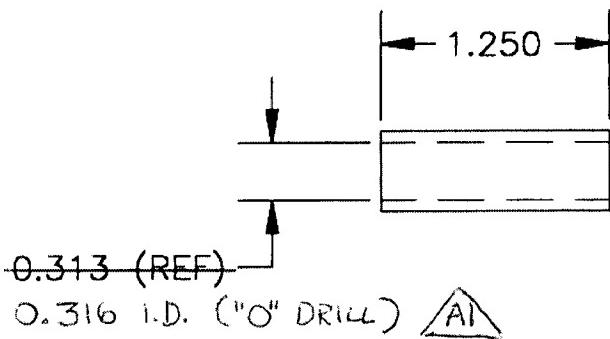
Measured by:	<u>DJP</u>	Audited by:	<u>J.L.</u>	Prototype Approval:	N/A
Date:	07/10/29	Date:	07/10/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	
B	05.02.17	Added Ø0.438	KJ/JLM	<i>[Signature]</i>

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DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>M. M.</i>	APPROVED <i>B. J.</i>	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
A1	02.08.30 UP (S)	0.316 WAS 0.313	

RELEASED
96/07/26 PWD

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

KE 99.09.07 WITHOUT NOTICE

WORK ORDER

NO. 34788